

FCoE Public Data Set 04 – September 2020

Summary

This data set contains readings from a wide array of instruments and actuators available on the **XCaliber flow Loop** at the **Flow Center of Excellence** in Dordrecht the Netherlands.

The data set contains an interval, approximately after 3 minutes, where air is introduced to the system (just before FT-211 and temporarily captured around FT-211).

License

This data set is licensed under the Community Data License Agreement – Permissive, Version 1.0 ([CDLA-Permissive-1.0](#))

More Information

More information on XCaliber and the Flow Center of Excellence is available at <https://www.flowcenter.nl/en/home-en/>

Required Citations

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Data Collection & Storage Info

Data was obtained from an OPC factory Server by Schneider Electric using UReason's APM-Studio. Original raw data format, stored by APM-Studio, is available in Microsoft SQL-Server.

Data Information

Key devices in the data set:

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|------------|---|
| 1. ATV_101 | : Frequency Controller (pump drive) for pump 101 |
| 2. FT_100 | : Magnetic Induction Flow Transmitter (Main line) |
| 3. FT_102 | : Coriolis Flow Transmitter (mass meter , Main Line) |
| 4. FT_210 | : Magnetic Induction Flow Transmitter (MUT section A) |
| 5. FT_211 | : Magnetic Induction Flow Transmitter (MUT section A) |
| 6. FT_220 | : Magnetic Induction Flow Transmitter (MUT section B) |
| 7. FT_221 | : Magnetic Induction Flow Transmitter (MUT section B) |
| 8. P_101 | : Pump 101 |
| 9. PT_101 | : Pressure Transmitter (right after pump section) |
| 10. PT_201 | : Pressure Transmitter (just before pump section) |
| 11. TT_201 | : Temperature Transmitter (just before pump section) |

The P&ID (piping and instrumentation diagram) of XCaliber, is provided as part of the data set.

Key features in the data set:

Device	OPC-item	Description
1. ATV_101	ATV_101_ATV_ST.PresentValue	Drive RPM - process value
2. ATV_101	ATV_101_ATV_ST.SetPoint	Drive RPM – setpoint
3. FT_100	FT_100_Calc_flow	flow (m3/hr; calculated)
4. FT_100	FT_100_KFact_Value	# puls /hr (KFact = 20000)
5. FT_102	FT_102_Calc_flow	flow (m3/hr)
6. FT_210	FT_210_Calc_flow	flow (m3/hr; calculated)
7. FT_211	FT_211_Calc_flow	flow (m3/hr; calculated)
8. FT_220	FT_220_Calc_flow	flow (m3/hr; calculated)
9. FT_221	FT_221_Calc_flow	flow (m3/hr; calculated)
10. P_101	P_101_Freq_OP	frequency (%) as set by drive
11. P_101	P_101_SDDEVCTL_ST.PV	Motor/PUMP speed RPM
12. PT_101	PT_101_AINPUT1_ST.PV	process value (barg)
13. PT_201	PT_201_AINPUT1_ST.PV	process value (barg)
14. TT_201	TT_201_AINPUT1_ST.PV	process value (° C)

Data set type

Raw data – multiple conditions.

Sequence of Events

The system is running with 1 pump ; Frequency SP = 20%, base pressure: 0 barg

1. 16:39:08 start logging
2. 16:42:06 start air inlet around FT_211
3. 16:45:15 start flushing air out (increasing freq. SP to 60%)
4. 16:46:16 start air bubble in/around FT_211 'blow away'
5. 16:48:29 freq. SP set back to starting frequency (20%)
6. 16:51:30 stop logging